

DECLARATION

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understand both English and Japanese, am the translator of the English
document attached, and do hereby declare and state that the attached English
document contains an accurate translation of the official certified copy of
Japanese Patent Application No (s). 2004-018512, and that all statements made
herein are true to the best of my knowledge.

Declared in Tokyo, Japan

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JAPAN PATENT OFFICE

This is to certify that the annexed is a true copy of the following application as filed with this office.

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[Title of the Invention]

METHOD FOR MEASURING MULTIMODE OPTICAL FIBER

[Technical Field of the Invention]

[0001]

The present invention relates to a method for accurately measuring characteristics of a multimode optical fiber. Measuring the differential mode delay (DMD) is a technique for evaluating a broadband multimode optical fiber. The present invention enables a measurement of the DMD while reducing the effects of a change in the measurement environment, which allows for accurate measurements.

[Prior Art]

[0002]

In recent years, the DMD measurement technique has been standardized as a method for evaluating a broadband graded-index (GI) optical fiber. With this measurement, a broadband GI optical fiber that can propagate over a distance of 300 m at 10 Gbps can be assured, as stipulated by the IEC standard.

For this reason, performing a DMD measurement with high accuracy is very important from the standpoint of quality assurance. The measurement standard stipulates the measurement accuracy as follows: a variation in the measurement shall be 5% or less of the measured DMD value.

Non-patent Document 1: IEEE 802.3ae

Non-patent Document 2: IEC/PAS 60793-1-49

Non-patent Document 3: TIA-455-220

Non-patent Document 4: Shin-Etsu Quartz Products Co., Ltd., Quartz Glass
Technical Guide - 1 Chemical and Physical Properties of Quartz Glass, p. 7.
(<http://www.sqp.co.jp/seihin/catalog/pdf/g1.pdf>)

Non-patent Document 5: Shin-Etsu Quartz Products Co., Ltd., Quartz Glass
Technical Guide - 2 Optical Properties of Quartz Glass, p. 7.
(<http://www.sqp.co.jp/seihin/catalog/pdf/g2.pdf>)

Non-patent Document 6: IEC 60793-2-10

Patent Document 1: Japanese Unexamined Patent Application, First Publication
No. 2003-195085

[Disclosure of the Invention]

[Problems to be Solved by the Invention]

[0003]

However, the above-listed Non-patent Documents 1-3 and 6 do not describe any specific methods for carrying out DMD measurements with high accuracy. The present inventors actually carried out DMD measurements and studied whether or not any problems arose in terms of the measurement accuracy.

As a result, a problem was found in that a DMD measurement cannot be carried out accurately because the refractive index and the length of an optical fiber are changed due to a change in temperature of the optical fiber during the DMD measurement.

This is caused by even a slight temperature change, and it is a significant problem in measurements and evaluation of the DMD.

[0004]

The present invention was made in view of the above-mentioned background, and an object thereof is to provide a precise measurement method which measures and evaluates characteristics of a multimode optical fiber, and improves the accuracy of a DMD measurement of an optical fiber.

[Means for Solving the Problem]

[0005]

In order to achieve the above-identified object, the present invention provides a method for measuring a multimode optical fiber comprising: the DMD measurement is carried out in a condition in which a product of the measurement time and a rate of temperature change during the measurement of the measured fiber is 1.0°C or less.

In the present invention, it is preferable that the absolute value of the product of the measurement time and the rate of temperature change during the measurement of the measured fiber be 0.4°C or less.

Furthermore, it is more preferable that the absolute value of the product of the measurement time and the rate of temperature change during the measurement of the measured fiber be 0.3°C or less.

In the method according to the present invention, the DMD measurement may be carried out by reducing the measurement time so that the absolute value of a product of the measurement time and the rate of change in temperature of the fiber to be measured during the measurement is 1.0°C or less.

In this case, it is more preferable that the measurement be carried out in an environment in which a rate of temperature change of the ambient environment is controlled to $\pm 1.0^{\circ}\text{C}/\text{hour}$ or less.

In the method according to the present invention, the DMD measurement may be carried out by reducing the measurement time so that the absolute value of a product of the measurement time and the rate of change in temperature of the fiber to be measured during the measurement is 1.0°C or less.

In this case, it is preferable that the measurement time be set within 10 minutes, and it is more preferable that the measurement time be set within 10 minutes.

Furthermore, in the present invention, the DMD measurement may be carried out in an environment in which the temperature change of the ambient environment is controlled so that the absolute value of a product of the measurement time and the rate of temperature change during the measurement of the measured fiber is 1.0°C or less, and the measurement time is reduced.

Furthermore, in the present invention, it is preferable that the DMD measurement be carried out after placing the fiber to be measured in the measurement environment until the temperature of the optical fiber substantially equals the temperature of the measurement environment before carrying out the DMD measurement.

[Effects of the Invention]

[0006]

According to the present invention, in a DMD measurement of a multimode optical fiber, by performing the measurement while maintaining the absolute value of the product of the measurement time and the rate of change in temperature of the fiber to be measured so as to be smaller, it becomes possible to perform the DMD measurement with high accuracy.

Furthermore, by controlling the temperature of the ambient environment so as to maintain the measurement temperature change at a small value, it becomes possible to measure the DMD with high accuracy.

Furthermore, it becomes possible to reduce the effect of temperature change of the measured fiber by reducing the measurement time, and it becomes possible to measure the DMD with high accuracy.

As described above, carrying out a DMD measurement of a multimode optical fiber with high measurement accuracy enables a high-level of quality assurance of products, as well as enhancing the production yield.

[Embodiments of the Invention]

[0007]

A method for measuring a multimode optical fiber according to the present invention is characterized in that a DMD measurement is made under the condition in which the absolute value of a product of the measurement time and the rate of change in temperature of the fiber to be measured during the measurement becomes 1.0°C or less, and preferably 0.4°C or less, furthermore preferably 0.3°C or less.

[0008]

The cause of the influence of temperature change on the DMD measurement is the change in the refractive index and the length of the optical fiber because the optical fiber to be measured is affected by temperature change. That is, it is caused because the time of propagation through the optical fiber is changed between before and after the temperature change due to the temperature change. In the DMD measurement, pulses are measured in a time region, and the variation in time directly affects the measurements. The change due to the temperature change cannot be distinguished from the change due to the modal dispersion which is measured in the DMD measurement. For the above reason, the results of DMD measurements are influenced by temperature change.

[0009]

First, the influence of temperature change on DMD measurements is determined quantitatively by means of calculations.

The calculations and the calculation results will be described below.

Assume that an optical fiber has a length L and a refractive index n . A length L' and a refractive index n' when the temperature is changed by ΔT will be expressed using a linear expansion index α and a refractive index temperature index β by the following Formulae (1) and (2):

[0010]

[Formula 1]

$$L' = L + \Delta L = L + \alpha \cdot L \cdot \Delta T \quad \cdot \cdot \cdot (1)$$

[0011]

[Formula 2]

$$n' = n + \Delta n = n + \beta \cdot \Delta T \quad \cdot \cdot \cdot (2)$$

[0012]

Furthermore, the time for light to propagate in the fiber: $t(L, n)$, $t(L + \Delta L, n + \Delta n)$ before the temperature change and after the temperature change are expressed by the following Formulae (3) and (4), where c is the speed of light. Strictly speaking, each mode has a different propagation speed within an optical fiber, and is c/n_g when the group refractive index of a certain mode is n_g . Such a slight difference is negligible in this case because only the difference the propagation time is considered. Thus, Formulae (3) and (4) were derived assuming that $n_g \approx n$.

[0013]

[Formula 3]

$$t(L, n) = \frac{L \cdot n}{c} \quad \cdot \cdot \cdot (3)$$

[0014]

[Formula 4]

$$t(L+\Delta L, n+\Delta n) = \frac{(L+\Delta L) \cdot (n+\Delta n)}{c} \quad \dots (4)$$

[0015]

Thus, the difference Δt of the time for light to propagate in a fiber before and after the temperature change will be the following Formula (5). Formula (5) is a formula obtained by approximating the last term in the right-hand side in the first line by assuming that it is negligible and rearranging the equation.

[0016]

[Formula 5]

$$\begin{aligned} \Delta t &= t(L+\Delta L, n+\Delta n) - t(L, n) = \frac{1}{c} \{ L \cdot \Delta n + n \cdot \Delta L + \Delta L \cdot \Delta n \} \quad \dots (5) \\ &\approx \frac{1}{c} \{ L \cdot \Delta n + n \cdot \Delta L \} \end{aligned}$$

[0017]

Here, in order to satisfy "a variation in the measurement shall be 5% or less of the measured DMD value" required by the measurement standard (Non-patent Document 2), the following Formula (6) is derived. In the following formula, DMD_{\min} [ps/m] is a minimum DMD value to be assumed.

[0018]

[Formula 6]

$$\frac{|\Delta t|}{\text{DMD}_{\min} \times L} \leq 0.05 \quad \dots (6)$$

[0019]

Thus, the extent of maximum temperature change ΔT_{\max} can be determined from the conditions expressed in Formula (6). Here, ΔT_{\max} is the absolute value of the maximum variation that satisfies Formula (6).

[0020]

Given the above, it is required that the measurement time $t_{\text{measurement}}$ and the rate of temperature change of the optical fiber during measurement K_{fiber} satisfy the following Formula (7).

[0021]

[Formula 7]

$$|t_{\text{measurement}} \times k_{\text{fiber}}| \leq \Delta T_{\text{max}} \quad \dots (7)$$

[0022]

The specific value of ΔT_{max} is determined by the measured DMD_{min} and α , β , and n in Formulae (1) - (5).

[0023]

In the following, it is assumed that an optical fiber to be measured is a silica-based optical fiber, and the specific value is determined. As the linear expansion index α , the refractive index temperature index β , and the refractive index n , $\alpha = 0.51 \times 10^{-6} (\text{K}^{-1})$, $\beta = 9.8 \times 10^{-6} (\text{K}^{-1})$, and $n = 1.45250$ are assigned, which are the values of synthetic silica at a wavelength of 850 nm (see Non-patent Documents 4 and 5). The calculation was carried out by varying the temperature change from 0°C to 1.0°C . The results of the calculation of the left-hand side of Formula (6) are shown in FIG. 1. In this case, the calculation was carried out for two values of DMD_{min} : 0.30 ps/m and 0.20 ps/m. These DMD_{min} values were selected because they are considered appropriate in view of the measurement accuracy required by the DMD measurement (see the following supplementary explanation regarding DMD measurements). From the results of the calculation, it can be concluded that in order to maintain the measurement deviation within 5% or less of DMD_{min} , the allowable temperature change should be maintained within $\pm 0.4^\circ\text{C}$ or $\pm 0.3^\circ\text{C}$ when the DMD_{min} is 0.30 ps/m or 0.20 ps/m, respectively.

In the following, a solution will be discussed based on these results.

[0024]

A first method according to the present invention is to carry out a DMD measurement where the temperature of the ambient environment is controlled, thereby reducing the measurement error in the DMD measurement.

As an example to show the effectiveness of this first method, the following measurement was carried out. Pulsed light having a wavelength of 850 nm was made incident on the center of the optical fiber to be measured using a single-mode optical fiber, and the time waveform of the exit pulse was measured for 10 minutes at intervals of 2 minutes, thereby measuring the deviation from the pulse center which was measured first. This experiment was not for measuring the DMD directly, but for determining the DMD by making the pulsed light propagate through the fiber to be measured with Δt in Formula (5). For the measurement, using silica-based 50/125 GI optical fibers of 3000 m, which are compliant with IEC 60793-2-10 Ala.2 (see

Non-patent Document 6), the measurement ambient temperature was controlled so that the rate of change in the temperature became about +1.0°C/hour (hereinafter, sometimes abbreviated as “h”), +2.0°C/h, +3.0°C/h, +4.0°C/h, or +5.0°C/h. The measurement results are shown in Table 1.

[0025]

[Table 1]

Measurement time [min.]	Magnitude shift of center of pulse [ps]				
	1.0°C/h	2.0°C/h	3.0°C/h	4.0°C/h	5.0°C/h
0	0.0	0.0	0.0	0.0	0.0
2	4.1	7.7	11.6	17.5	19.2
4	8.5	16.7	26.9	33.3	36.4
6	10.7	24.7	33.3	47.1	63.8
8	17.1	32.7	44.8	71.7	81.3
10	17.9	39.8	64.3	76.2	99.9

[0026]

Furthermore, the magnitude of shift of the center of the pulse per unit time was determined from these results. Assuming the measurement time $t_{\text{measurement}}$ of 10 minutes, the ratios of the magnitude of change of the pulse (%) with respect to DMD_{min} were determined when $\text{DMD}_{\text{min}} = 0.30 \text{ ps/m}$ or 0.20 ps/m . The results are shown in FIG. 2.

The values in FIG. 2 are values determined from the average of the five measurements shown in Table 1. When the values were expressed by a formula, the following Formula (8) was obtained. In the following Formula (8), Δt represents $t_{\text{measurement}} \times (\text{magnitude of shift of the pulse per unit time})$.

[0027]

[Formula 8]

$$\frac{|\Delta t|}{\text{DMD}_{\text{min}} \times L} \quad \dots (8)$$

[0028]

Here, as the magnitude of shift of the pulse, values normalized with the lengths of the fiber to be measured were used. The results indicate that deviations in the measurements of 5% or less with respect to DMD_{min} can be obtained when the measurement time was 10 minutes and the rate of change in the temperature was about

+1.0°C/h. In contrast, it was indicated that the deviation in the measurements exceeded 5% with respect to DMD_{\min} by far when the rate of change in the temperature was +3.0°C/h.

[0029]

A second method of the present invention is to reduce the measurement error in the DMD measurement by reducing the measurement time.

As examples of this second method, in the experiment of the above-described first example, assuming that the measurement time was 10 minutes, 5 minutes, or 3 minutes, the ratios of the magnitude of change in the pulse propagation time with respect to the temperature change were determined, as in the case shown in FIG. 2. The results are shown in FIG. 3.

[0030]

These results indicate that the influence on the DMD measurement was reduced when the measurement time was reduced, and that the measurement accuracy can be maintained to 5% or less when the measurement time was 3 minutes even with a rate of change in temperature of 5.0°C/h.

[0031]

A third method of the present invention is to reduce the measurement accuracy by combining the above-described first method with the second method.

As an example of the third method, by checking the case in which the rate of change in the temperature is 1.0°C/h and the measurement time is 3 minutes in FIG. 3 which is the example of the second method, it can be seen that the measurement accuracy is 1% or less.

These results indicate that the combination of the first method and second methods enables a DMD measurement with very high accuracy.

[0032]

As a second example of the third method, the actual DMDs were measured. In the measurements, two types of fiber exhibiting very small DMD values of 0.15 ps/m or 0.24 ps/m at a wavelength of 850 nm when the radius was between 0 and 23 μm were used. The DMD value is the average of ten measured values using the third method with a measurement time of 3 minutes in the environment in which the rate of change in the temperature was $\pm 1.0^\circ\text{C/h}$ or less. In the following discussion, values determined under these conditions will be referred to as $\text{DMD}_{\text{ideal}}$. Furthermore, DMD values measured under conditions different from the conditions for $\text{DMD}_{\text{ideal}}$ will be referred to as $\text{DMD}_{\text{measurement}}$. Values of measurement errors to be evaluated hereinafter will be values determined using the following Formula (9).

[0033]

[Formula 9]

$$\frac{\text{DMD}_{\text{measurement}} - \text{DMD}_{\text{ideal}}}{\text{DMD}_{\text{ideal}}} \times 100 \quad [\%] \quad \dots (9)$$

[0034]

As measurement conditions, the following four conditions were used. Here, the rate of change in temperature of 2.0°C/h is the maximum variation in a room furnished with an air conditioning facility, and the rate of change in temperature of 4.0°C/h was an approximate variation in outdoors. It should be noted that the values exemplified here are maximum variations of temperature which were actually monitored during the measurements, and the temperature variations might vary according to reasons, such as the time period, the weather, or the like.

[0035]

[1] Variation with a measurement time of 10 minutes and a rate of change in temperature of ±2.0°C/h;

[2] Variation with a measurement time of 10 minutes and a rate of change in temperature of ±4.0°C/h;

[3] Variation with a measurement time of 5 minutes and a rate of change in temperature of ±4.0°C/h; and

[4] Variation with a measurement time of 3 minutes and a rate of change in temperature of ±2.0°C/h.

[0036]

The results of the measurements are shown in Table 2.

[0037]

[Table 2]

DMD _{ideal}	Measurement conditions			
	[1]	[2]	[3]	[4]
0.15	+7.5%	-12.5%	+5.8%	+2.1
0.24	+4.6%	+8.0%	+4.2%	-1.3%

[1] Variation with measurement time of 10 minutes and rate of change in temperature of ±2.0°C/h

[2] Variation with measurement time of 10 minutes and rate of change in temperature of ±4.0°C/h

[3] Variation with measurement time of 5 minutes and rate of change in temperature of ±4.0°C/h

[4] Variation with measurement time of 3 minutes and rate of change in temperature of ±2.0°C/h

[0038]

The results in Table 2 indicate that the measurement error becomes smaller when the measurement time is reduced and the temperature change is small.

[0039]

Furthermore, since the transmission loss of the optical fiber is significant at about 2.4 db/km at a wavelength of 850 nm in the DMD measurements, it is required that the number of measurements for calculating the average be increased in order to reduce the measurement noise, which requires a longer measurement time. In this example, as a method for reducing the measurement time, the output from the light source was increased and a detector with a high measurement sensitivity was used, which solved the issue. Other methods for reducing the measurement time are possible, such as increasing the data sampling rate of the detector.

[0040]

<Supplementary Explanation regarding DMD Measurement>

The DMD measurement is a measurement method which is defined in standard IEC/PAS 60793-1-49 (see Non-patent Document 2), and is a method for measuring the modal dispersion of a multimode optical fiber.

The differential mode delay (DMD) is a delay time difference between modes, and is defined as the difference in the pulse delay time between the fastest mode and the slowest mode in the radial direction offset of a fiber to be measured within a certain range (between R_{inner} and R_{outer}).

[0041]

(DMD Measurement Method)

As shown in FIG. 4, an optical fiber 1 to be measured has a core region 2 and a cladding region 3 provided at the outer periphery of the core region 2. Light is incident on a predetermined position (an excitation position 4) in the core region 2 of the optical fiber 1 to be measured from an excitation fiber (a single-mode optical fiber), and the pulse response is measured. While shifting this excitation position 4 in the radial direction from $R_{\text{inner}} = 0 \mu\text{m}$ (the center of the core) to $R_{\text{outer}} = 23 \mu\text{m}$, the pulse response at each point is measured. The pulse response is recorded for each offset position, as shown in FIG. 2.

[0042]

(MD Calculation Method)

From the data obtained from the measurements, the points corresponding to 25% of the peak power of the offset are defined as a fast edge and a slow edge. The fastest value among fast edge values is defined as T_{fast} and the slowest value among slow edge

values is defined as T_{slow} within a predetermined offset range (R of between 1 and 5 μm in FIG. 2). The value of DMD in this case is expressed by the following Formula (10).

[0043]

[Formula 10]

$$\text{DMD} = (T_{\text{slow}} - T_{\text{fast}}) - \Delta T_{\text{REF}} \quad \dots (10)$$

[0044]

where ΔT_{REF} is defined from the pulse duration ΔT_{pulse} of the incident pulse and the broadening Δt_{chrom} due to the chromatic dispersion, and is expressed by the following Formula (11).

[0045]

[Formula 11]

$$\Delta T_{\text{REF}} = (\Delta T_{\text{pulse}}^2 + \Delta t_{\text{chrom}}^2)^{1/2} \quad \dots (11)$$

[0046]

For the DMD calculated in the above manner, the range (inner) in which the radial direction offset is within the range of R of between 5 μm and 18 μm and the range (outer) in which it is within the range of R of between 0 μm and 23 μm are determined.

[0047]

(Standard of DMD)

An optical fiber compliant with Ala.2 of IEC 60793-2-10 (see Non-patent Document 6) which can propagate 300 m at 10 Gbps shall have two DMDs determined by the calculation method of the DMD and satisfying one of the six templates in Table 3.

[0048]

[Table 3]

Template number	Inner mask DMD (ps/m) for $R_{\text{INNER}} = 5\mu\text{m}$ to $R_{\text{OUTER}} = 18\mu\text{m}$	Outer mask DMD (ps/m) for $R_{\text{INNER}} = 0\mu\text{m}$ to $R_{\text{OUTER}} = 23\mu\text{m}$
1	≤ 0.23	≤ 0.70
2	≤ 0.24	≤ 0.60
3	≤ 0.25	≤ 0.50
4	≤ 0.26	≤ 0.40
5	≤ 0.27	≤ 0.35
6	≤ 0.33	≤ 0.33

[Brief Description of the Drawings]

[0049]

[FIG. 1] a graph indicating the relationship between the magnitude of temperature change and the ratio of magnitude of change in the pulse propagation time of a multimode optical fiber.

[FIG. 2] a graph indicating the relationship between the rate of temperature change and the ratio of magnitude of change in the pulse propagation time of a multimode optical fiber when a measurement time is 10 minutes.

[FIG. 3] a graph indicating the relationship between the rates of temperature change and the respective ratios of magnitude of change in the pulse propagation time of a multimode optical fiber when measurement times are 10 minutes, 5 minutes, and 3 minutes.

[FIG. 4] a perspective view of an optical fiber showing the excitation position of an optical fiber to be measured in a DMD measurement of a multimode optical fiber.

[FIG. 5] a graph exemplifying the DMD measurement waveform in a DMD measurement of a multimode optical fiber.

[Brief Description of the Reference Symbols]

1 ... optical fiber to be measured (multimode optical fiber), 2 ... core region, 3 ... cladding region, and 4 ... excitation position.

[Document Type] Claims

[Claim 1]

A method for measuring a multimode optical fiber comprising:
the DMD measurement is carried out in a condition in which the absolute value of a product of the measurement time and a rate of temperature change during the measurement of the measured fiber is 1.0°C or less.

[Claim 2]

The method for measuring a multimode optical fiber according to claim 1, wherein a absolute value of the product of the measurement time and the rate of temperature change during the measurement of the measured fiber be 0.4°C or less.

[Claim 3]

The method for measuring a multimode optical fiber according to claim 1, wherein the absolute value of the product of the measurement time and the rate of temperature change during the measurement of the measured fiber be 0.3°C or less.

[Claim 4]

The method for measuring a multimode optical fiber according to claim 1, wherein the DMD measurement is may be carried out by reducing the measurement time so that the absolute value of a product of the measurement time and the rate of change in temperature of the fiber to be measured during the measurement is 1.0°C or less.

[Claim 5]

The method for measuring a multimode optical fiber according to claim 1, wherein the DMD measurement is may be carried out in an environment in which a rate of temperature change of the ambient environment is controlled to $\pm 1.0^\circ\text{C}/\text{hour}$ or less.

[Claim 6]

The method for measuring a multimode optical fiber according to claim 1, wherein the DMD measurement may be carried out by reducing the measurement time so that the absolute value of a product of the measurement time and the rate of change in temperature of the fiber to be measured during the measurement is 1.0°C or less.

[Claim 7]

The method for measuring a multimode optical fiber according to claim 1, wherein the measurement time is set within 10 minutes.

[Claim 8]

The method for measuring a multimode optical fiber according to claim 1, wherein the measurement time is set within 3 minutes.

[Claim 9]

The method for measuring a multimode optical fiber according to claim 1, the DMD measurement may be carried out in an environment in which the temperature change of the ambient environment is controlled so that the absolute value of a product of the measurement time and the rate of temperature change during the measurement of the measured fiber is 1.0°C or less, and the measurement time is reduced.

[Claim 10]

The method for measuring a multimode optical fiber according to claim 1, wherein the DMD measurement is carried out after placing the fiber to be measured in the measurement environment until a temperature of the optical fiber substantially equals a temperature of the measurement environment before carrying out the DMD measurement.

[Document Type] Abstract

[Abstract]

[Problem to be Solved by the Invention]

A method for measuring a multimode optical fiber comprises: monitoring a temperature change within a measurement time in a DMD measurement of the multimode optical fiber

[Means for Solving the Problem]

The DMD measurement is carried out in an environment in which a magnitude of temperature change is controlled.

[Selected Drawing] FIG. 1

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Information on Applicant

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